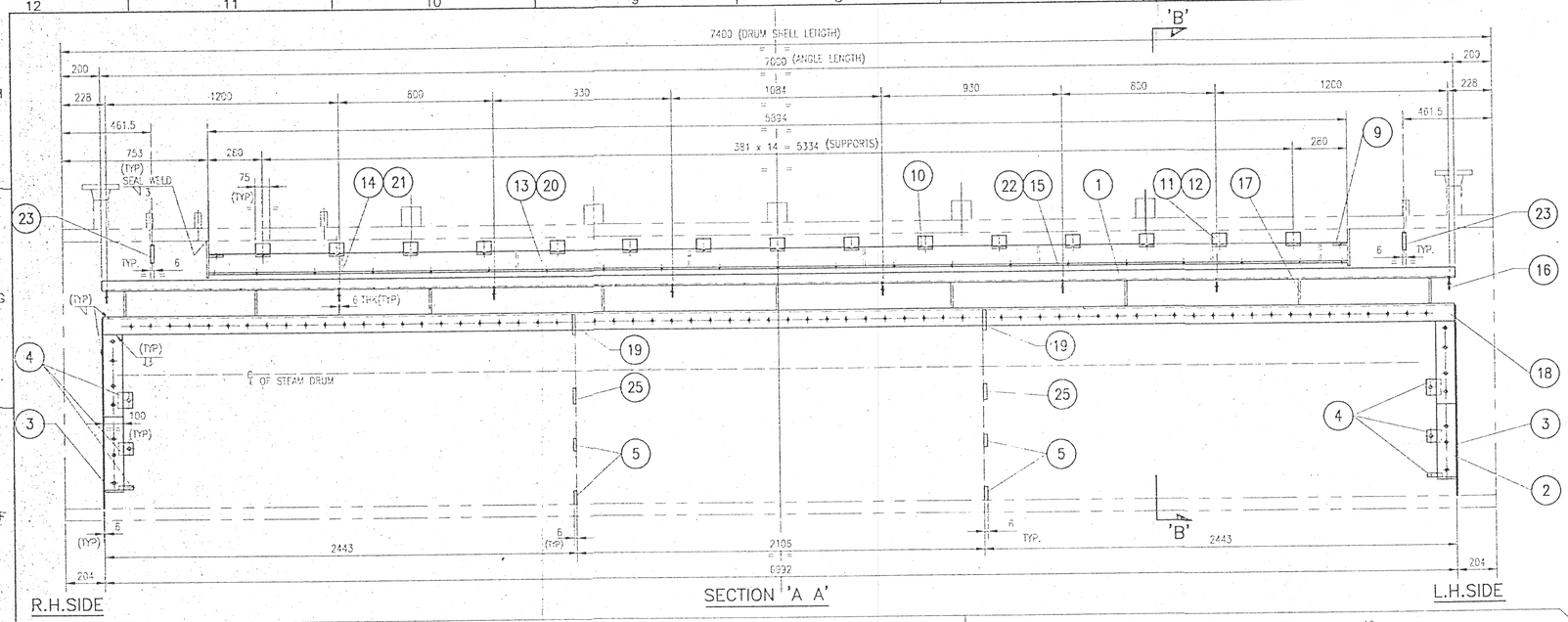
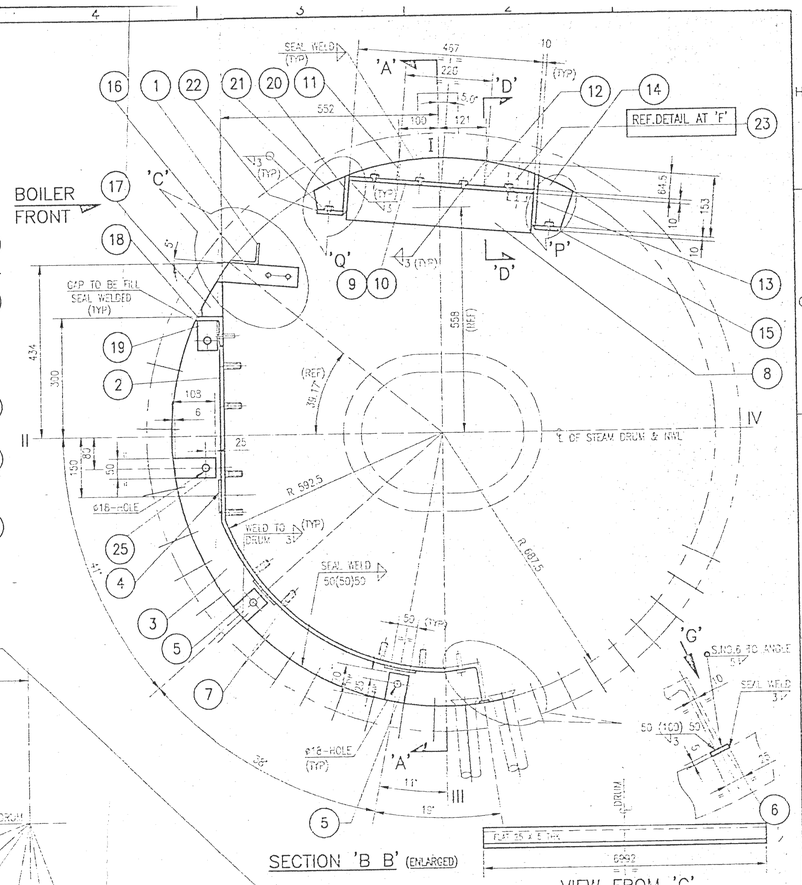
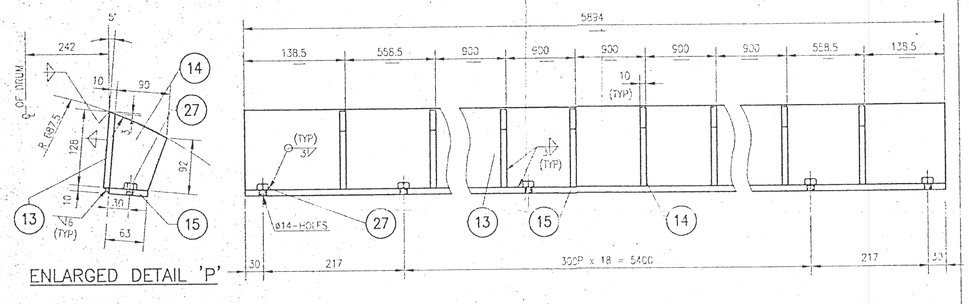
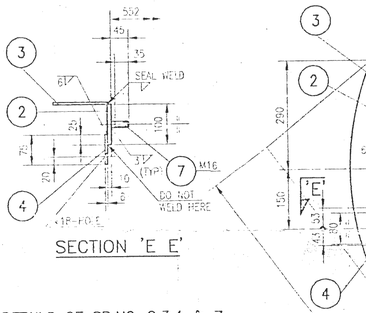
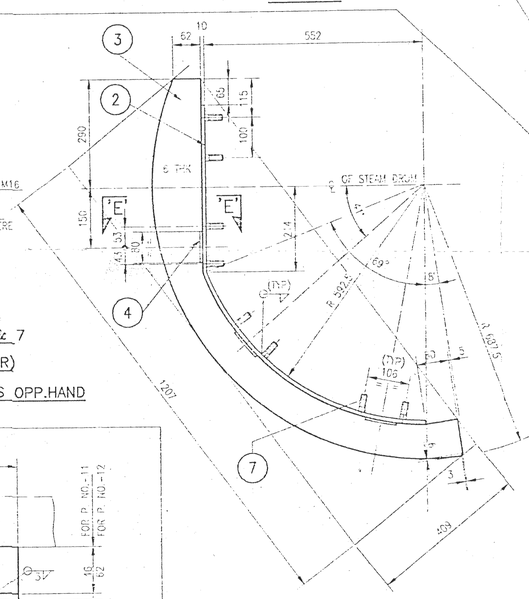
DO NOT SCALE
IF IN DOUBT, ASK



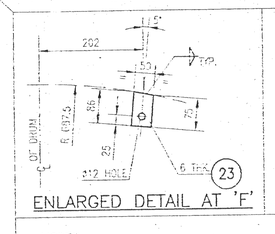


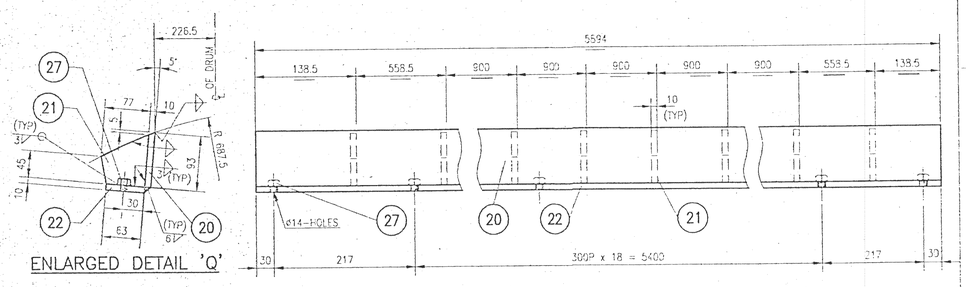


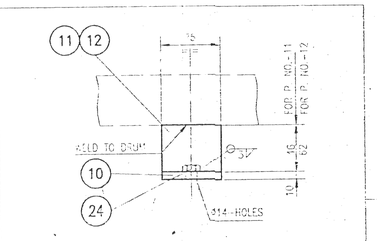


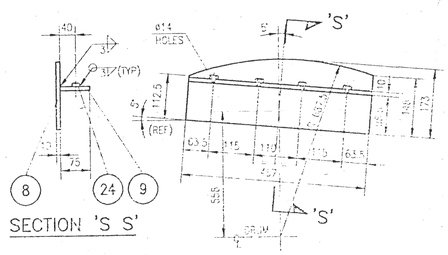


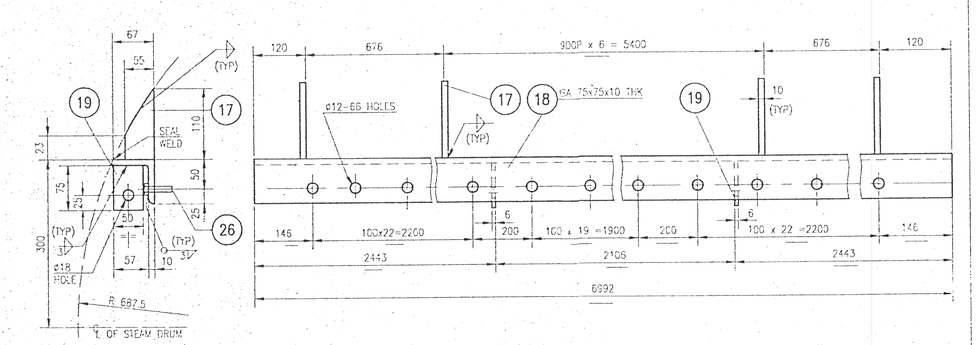
DETAILS OF SR.NO-2,3,4 & 7
2 NOS. ASSLY (PER BOILER)
ONE AS SHOWN & ONE AS OPP.HAND











TOLERANCES ARE NON CUMULATIVE.
ACCEPTABLE DEVIATION FOR UNTOLERANCED DIMENSION
LINEAR DIMENSION | ANGULAR DIMENSION
UPTO 6 | ± 0.2 | UPTO 1 M | ± 0°30'
6 TO 30 | ± 0.5 | 1 M TO 2 M | ± 0°15'
30 TO 120 | ± 0.8 | 2 M TO 4 M | ± 0°10'
120 TO 315 | ± 1.2 | 4 M TO 8 M | ± 0°05'
315 TO 1000 | ± 2.0 | 8 M TO 16 M | ± 0°03'
1000 TO 2000 | ± 3.2 | 16 M TO 32 M | ± 0°02'
2000 TO 4000 | ± 5.0 | 32 M TO 64 M | ± 0°01'
4000 TO 8000 | ± 8.0 | 64 M TO 128 M | ± 0°00'30"
8000 TO 16000 | ± 12.0 | 128 M TO 256 M | ± 0°00'15"
16000 TO 32000 | ± 20.0 | 256 M TO 512 M | ± 0°00'07"
32000 TO 64000 | ± 32.0 | 512 M TO 1024 M | ± 0°00'03"
64000 TO 128000 | ± 50.0 | 1024 M TO 2048 M | ± 0°00'01"
128000 TO 256000 | ± 80.0 | 2048 M TO 4096 M | ± 0°00'00"
256000 TO 512000 | ± 125.0 | 4096 M TO 8192 M | ± 0°00'00"
512000 TO 1000000 | ± 200.0 | 8192 M TO 16384 M | ± 0°00'00"
1000000 TO 2000000 | ± 320.0 | 16384 M TO 32768 M | ± 0°00'00"
2000000 TO 4000000 | ± 500.0 | 32768 M TO 65536 M | ± 0°00'00"
4000000 TO 8000000 | ± 800.0 | 65536 M TO 131072 M | ± 0°00'00"
8000000 TO 16000000 | ± 1250.0 | 131072 M TO 262144 M | ± 0°00'00"
16000000 TO 32000000 | ± 2000.0 | 262144 M TO 524288 M | ± 0°00'00"
32000000 TO 64000000 | ± 3200.0 | 524288 M TO 1048576 M | ± 0°00'00"
64000000 TO 128000000 | ± 5000.0 | 1048576 M TO 2097152 M | ± 0°00'00"
128000000 TO 256000000 | ± 8000.0 | 2097152 M TO 4194304 M | ± 0°00'00"
256000000 TO 512000000 | ± 12500.0 | 4194304 M TO 8388608 M | ± 0°00'00"
512000000 TO 1000000000 | ± 20000.0 | 8388608 M TO 16777216 M | ± 0°00'00"
1000000000 TO 2000000000 | ± 32000.0 | 16777216 M TO 33554432 M | ± 0°00'00"
2000000000 TO 4000000000 | ± 50000.0 | 33554432 M TO 67108864 M | ± 0°00'00"
4000000000 TO 8000000000 | ± 80000.0 | 67108864 M TO 134217728 M | ± 0°00'00"
8000000000 TO 16000000000 | ± 125000.0 | 134217728 M TO 268435456 M | ± 0°00'00"
16000000000 TO 32000000000 | ± 200000.0 | 268435456 M TO 536870912 M | ± 0°00'00"
32000000000 TO 64000000000 | ± 320000.0 | 536870912 M TO 1073741824 M | ± 0°00'00"
64000000000 TO 128000000000 | ± 500000.0 | 1073741824 M TO 2147483648 M | ± 0°00'00"
128000000000 TO 256000000000 | ± 800000.0 | 2147483648 M TO 4294967296 M | ± 0°00'00"
256000000000 TO 512000000000 | ± 1250000.0 | 4294967296 M TO 8589934592 M | ± 0°00'00"
512000000000 TO 1000000000000 | ± 2000000.0 | 8589934592 M TO 17179869184 M | ± 0°00'00"
1000000000000 TO 2000000000000 | ± 3200000.0 | 17179869184 M TO 34359738368 M | ± 0°00'00"
2000000000000 TO 4000000000000 | ± 5000000.0 | 34359738368 M TO 68719476736 M | ± 0°00'00"
4000000000000 TO 8000000000000 | ± 8000000.0 | 68719476736 M TO 137438953472 M | ± 0°00'00"
8000000000000 TO 16000000000000 | ± 12500000.0 | 137438953472 M TO 274877906944 M | ± 0°00'00"
16000000000000 TO 32000000000000 | ± 20000000.0 | 274877906944 M TO 549755813888 M | ± 0°00'00"
32000000000000 TO 64000000000000 | ± 32000000.0 | 549755813888 M TO 1099511627776 M | ± 0°00'00"
64000000000000 TO 128000000000000 | ± 50000000.0 | 1099511627776 M TO 2199023255552 M | ± 0°00'00"
128000000000000 TO 256000000000000 | ± 80000000.0 | 2199023255552 M TO 4398046511104 M | ± 0°00'00"
256000000000000 TO 512000000000000 | ± 125000000.0 | 4398046511104 M TO 8796093022208 M | ± 0°00'00"
512000000000000 TO 1000000000000000 | ± 200000000.0 | 8796093022208 M TO 17592186044416 M | ± 0°00'00"
1000000000000000 TO 2000000000000000 | ± 320000000.0 | 17592186044416 M TO 35184372088832 M | ± 0°00'00"
2000000000000000 TO 4000000000000000 | ± 500000000.0 | 35184372088832 M TO 70368744177664 M | ± 0°00'00"
4000000000000000 TO 8000000000000000 | ± 800000000.0 | 70368744177664 M TO 140737488355328 M | ± 0°00'00"
8000000000000000 TO 16000000000000000 | ± 1250000000.0 | 140737488355328 M TO 281474976710656 M | ± 0°00'00"
16000000000000000 TO 32000000000000000 | ± 2000000000.0 | 281474976710656 M TO 562949953421312 M | ± 0°00'00"
32000000000000000 TO 64000000000000000 | ± 3200000000.0 | 562949953421312 M TO 1125899906842624 M | ± 0°00'00"
64000000000000000 TO 128000000000000000 | ± 5000000000.0 | 1125899906842624 M TO 2251799813685248 M | ± 0°00'00"
128000000000000000 TO 256000000000000000 | ± 8000000000.0 | 2251799813685248 M TO 4503599627370496 M | ± 0°00'00"
256000000000000000 TO 512000000000000000 | ± 12500000000.0 | 4503599627370496 M TO 9007199254740992 M | ± 0°00'00"
512000000000000000 TO 1000000000000000000 | ± 20000000000.0 | 9007199254740992 M TO 18014398509481984 M | ± 0°00'00"
1000000000000000000 TO 2000000000000000000 | ± 32000000000.0 | 18014398509481984 M TO 36028797018963968 M | ± 0°00'00"
2000000000000000000 TO 4000000000000000000 | ± 50000000000.0 | 36028797018963968 M TO 72057594037927936 M | ± 0°00'00"
4000000000000000000 TO 8000000000000000000 | ± 80000000000.0 | 72057594037927936 M TO 144115188075855872 M | ± 0°00'00"
8000000000000000000 TO 16000000000000000000 | ± 125000000000.0 | 144115188075855872 M TO 288230376151711744 M | ± 0°00'00"
16000000000000000000 TO 32000000000000000000 | ± 200000000000.0 | 288230376151711744 M TO 576460752303423488 M | ± 0°00'00"
32000000000000000000 TO 64000000000000000000 | ± 320000000000.0 | 576460752303423488 M TO 1152921504606846976 M | ± 0°00'00"
64000000000000000000 TO 128000000000000000000 | ± 500000000000.0 | 1152921504606846976 M TO 2305843009213693952 M | ± 0°00'00"
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512000000000000000000000000000000000000000 TO 1000000000000000000000000000000000000000000 | ± 200000000000000000000000000.0 | 10889035741470030830827987437816582766592 M TO 21778071482940061661655974875633165533184 M | ± 0°00'00"
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64000000000000000000000000000000000000000000 TO 128000000000000000000000000000000000000000000 | ± 5000000000000000000000000000.0 | 1393796574908163946345982392040522594123776 M TO 2787593149816327892691964784081045188247552 M | ± 0°00'00"
128000000000000000000000000000000000000000000 TO 256000000000000000000000000000000000000000000 | ± 8000000000000000000000000000.0 | 2787593149816327892691964784081045188247552 M TO 5575186299632655785383929568162090376495104 M | ± 0°00'00"
256000000000000000000000000000000000000000000 TO 512000000000000000000000000000000000000000000 | ± 12500000000000000000000000000.0 | 5575186299632655785383929568162090376495104 M TO 11150372599265311570767859136324180752990208 M | ± 0°00'00"
512000000000000000000000000000000000000000000 TO 1000000000000000000000000000000000000000000000 | ± 20000000000000000000000000000.0 | 11150372599265311570767859136324180752990208 M TO 22300745198530623141535718272648361505980416 M | ± 0°00'00"
1000000000000000000000000000000000000000000000 TO 2000000000000000000000000000000000000000000000 | ± 32000000000000000000000000000.0 | 22300745198530623141535718272648361505980416 M TO 44601490397061246283071436545296723011960832 M | ± 0°00'00"
2000000000000000000000000000000000000000000000 TO 4000000000000000000000000000000000000000000000 | ± 50000000000000000000000000000.0 | 44601490397061246283071436545296723011960832 M TO 89202980794122492566142873090593446023921664 M | ± 0°00'00"
4000000000000000000000000000000000000000000000 TO 8000000000000000000000000000000000000000000000 | ± 80000000000000000000000000000.0 | 89202980794122492566142873090593446023921664 M TO 178405961588244985132285746181186892047843328 M | ± 0°00'00"
8000000000000000000000000000000000000000000000 TO 16000000000000000000000000000000000000000000000 | ± 125000000000000000000000000000.0 | 178405961588244985132285746181186892047843328 M TO 356811923176489970264571492362373784095686656 M | ± 0°00'00"
16000000000000000000000000000000000000000000000 TO 32000000000000000000000000000000000000000000000 | ± 200000000000000000000000000000.0 | 356811923176489970264571492362373784095686656 M TO 713623846352979940529142984724747568191373312 M | ± 0°00'00"
32000000000000000000000000000000000000000000000 TO 64000000000000000000000000000000000000000000000 | ± 320000000000000000000000000000.0 | 713623846352979940529142984724747568191373312 M TO 1427247692705959881058285969449495136382746624 M | ± 0°00'00"
64000000000000000000000000000000000000000000000 TO 128000000000000000000000000000000000000000000000 | ± 500000000000000000000000000000.0 | 1427247692705959881058285969449495136382746624 M TO 2854495385411919762116571938898990272765493248 M | ± 0°00'00"
128000000000000000000000000000000000000000000000 TO 256000000000000000000000000000000000000000000000 | ± 800000000000000000000000000000.0 | 2854495385411919762116571938898990272765493248 M TO 5708990770823839524233143877797980545530986496 M | ± 0°00'00"
256000000000000000000000000000000000000000000000 TO 512000000000000000000000000000000000000000000000 | ± 1250000000000000000000000000000.0 | 5708990770823839524233143877797980545530986496 M TO 11417981541647679048466287755595961091061972992 M | ± 0°00'00"
512000000000000000000000000000000000000000000000 TO 1000000000000000000000000000000000000000000000000 | ± 2000000000000000000000000000000.0 | 11417981541647679048466287755595961091061972992 M TO 22835963083295358096932575511191922182123945984 M | ± 0°00'00"
1000000000000000000000000000000000000000000000000 TO 2000000000000000000000000000000000000000000000000 | ± 3200000000000000000000000000000.0 | 22835963083295358096932575511191922182123945984 M TO 45671926166590716193865151022383844364247891968 M | ± 0°00'00"
2000000000000000000000000000000000000000000000000 TO 4000000000000000000000000000000000000000000000000 | ± 5000000000000000000000000000000.0 | 45671926166590716193865151022383844364247891968 M TO 91343852333181432387730302044767688728495783936 M | ± 0°00'00"
4000000000000000000000000000000000000000000000000 TO 8000000000000000000000000000000000000000000000000 | ± 8000000000000000000000000000000.0 | 91343852333181432387730302044767688728495783936 M TO 182687704666362864775460604089535377456991567872 M | ± 0°00'00"
8000000000000000000000000000000000000000000000000 TO 16000000000000000000000000000000000000000000000000 | ± 12500000000000000000000000000000.0 | 182687704666362864775460604089535377456991567872 M TO 365375409332725729550921208179070754913983135744 M | ± 0°00'00"
16000000000000000000000000000000000000000000000000 TO 32000000000000000000000000000000000000000000000000 | ± 20000000000000000000000000000000.0 | 365375409332725729550921208179070754913983135744 M TO 730750818665451459101842416358141509827966271488 M | ± 0°00'00"
32000000000000000000000000000000000000000000000000 TO 64000000000000000000000000000000000000000000000000 | ± 32000000000000000000000000000000.0 | 730750818665451459101842416358141509827966271488 M TO 1461501637330902918203684832716283019655932542976 M | ± 0°00'00"
64000000000000000000000000000000000000000000000000 TO 128000000000000000000000000000000000000000000000000 | ± 50000000000000000000000000000000.0 | 1461501637330902918203684832716283019655932542976 M TO 2923003274661805836407369665432566039311865085952 M | ± 0°00'00"
128000000000000000000000000000000000000000000000000 TO 256000000000000000000000000000000000000000000000000 | ± 80000000000000000000000000000000.0 | 2923003274661805836407369665432566039311865085952 M TO 5846006549323611672814739330865132078623730171904 M | ± 0°00'00"
256000000000000000000000000000000000000000000000000 TO 512000000000000000000000000000000000000000000000000 | ± 125000000000000000000000000000000.0 | 5846006549323611672814739330865132078623730171904 M TO 11692013098647223345629478661730264157247460343808 M | ± 0°00'00"
512000000000000000000000000000000000000000000000000 TO 1000000000000000000000000000000000000000000000000000 | ± 200000000000000000000000000000000.0 | 11692013098647223345629478661730264157247460343808 M TO 23384026197294446691258957323460528314494920687616 M | ± 0°00'00"
1000000000000000000000000000000000000000000000000000 TO 2000000000000000000000000000000000000000000000000000 | ± 320000000000000000000000000000000.0 | 23384026197294446691258957323460528314494920687616 M TO 46768052394588893382517914646921056628989841375232 M | ± 0°00'00"
2000000000000000000000000000000000000000000000000000 TO 4000000000000000000000000000000000000000000000000000 | ± 500000000000000000000000000000000.0 | 46768052394588893382517914646921056628989841375232 M TO 93536104789177786765035829293842113257979682750464 M | ± 0°00'00"
4000000000000000000000000000000000000000000000000000 TO 8000000000000000000000000000000000000000000000000000 | ± 800000000000000000000000000000000.0 | 93536104789177786765035829293842113257979682750464 M TO 187072209578355573530071658587684226515959365500928 M | ± 0°00'00"
8000000000000000000000000000000000000000000000000000 TO 16000000000000000000000000000000000000000000000000000 | ± 1250000000000000000000000000000000.0 | 187072209578355573530071658587684226515959365500928 M TO 374144419156711147060143317175368453031918731001856 M | ± 0°00'00"
16000000000000000000000000000000000000000000000000000 TO 32000000000000000000000000000000000000000000000000000 | ± 2000000000000000000000000000000000.0 | 374144419156711147060143317175368453031918731001856 M TO 748288838313422294120286634350736906063837462003712 M | ± 0°00'00"
32000000000000000000000000000000000000000000000000000 TO 64000000000000000000000000000000000000000000000000000 | ± 3200000000000000000000000000000000.0 | 748288838313422294120286634350736906063837462003712 M TO 1496577676626844588240573268701473812127674924007424 M | ± 0°00'00"
64000000000000000000000000000000000000000000000000000 TO 128000000000000000000000000000000000000000000000000000 | ± 5000000000000000000000000000000000.0 | 1496577676626844588240573268701473812127674924007424 M TO 2993155353253689176481146537402947624255349848014848 M | ± 0°00'00"
128000000000000000000000000000000000000000000000000000 TO 256000000000000000000000000000000000000000000000000000 | ± 8000000000000000000000000000000000.0 | 2993155353253689176481146537402947624255349848014848 M TO 5986310706507378352962293074805895248510699696029696 M | ± 0°00'00"
256000000000000000000000000000000000000000000000000000 TO 512000000000000000000000000000000000000000000000000000 | ± 12500000000000000000000000000000000.0 | 5986310706507378352962293074805895248510699696029696 M TO 11972621413014756705924586149611790497021399392059392 M | ± 0°00'00"
512000000000000000000000000000000000000000000000000000 TO 1000000000000000000000000000000000000000000000000000000 | ± 20000000000000000000000000000000000.0 | 11972621413014756705924586149611790497021399392059392 M TO 23945242826029513411849172299223580994042798784118784 M | ± 0°00'00"
1000000000000000000000000000000000000000000000000000000 TO 2000000000000000000000000000000000000000000000000000000 | ± 32000000000000000000000000000000000000.0 | 23945242826029513411849172299223580994042798784118784 M TO 47890485652059026823698344598447161988085597568237568 M | ± 0°00'00"
2000000000000000000000000000000000000000000000000000000 TO 4000000000000000000000000000000000000000000000000000000 | ± 50000000000000000000000000000000000000.0 | 47890485652059026823698344598447161988085597568237568 M TO 95780971304118053647396689196894323976171195136475136 M | ± 0°00'00"
4000000000000000000000000000000000000000000000000000000 TO 8000000000000000000000000000000000000000000000000000000 | ± 80000000000000000000000000000000000000.0 | 95780971304118053647396689196894323976171195136475136 M TO 191561942608236107294793378393788647952342390272950272 M | ± 0°00'00"
8000000000000000000000000000000000000000000000000000000 TO 16000000000000000000000000000000000000000000000000000000 | ± 125000000000000000000000000000000000000.0 | 191561942608236107294793378393788647952342390272950272 M TO 383123885216472214589586756787577295904684780545900544 M | ± 0°00'00"
16000000000000000000000000000000000000000000000000000000 TO 32000000000000000000000000000000000000000000000000000000 | ± 200000000000000000000000000000000000000.0 | 383123885216472214589586756787577295904684780545900544 M TO 766247770432944429179173513575154591809369561091801088 M | ± 0°00'00"
32000000000000000000000000000000000000000000000000000000 TO 64000000000000000000000000000000000000000000000000000000 | ± 320000000000000000000000000000000000000.0 | 766247770432944429179173513575154591809369561091801088 M TO 1532495540865888858358347027150309183618739122183602176 M | ± 0°00'00"
64000000000000000000000000000000000000000000000000000000 TO 128000000000000000000000000000000000000000000000000000000 | ± 500000000000000000000000000000000000000.0 | 1532495540865888858358347027150309183618739122183602176 M TO 3064991081731777716716694054300618367237478244367204352 M | ± 0°00'00"
128000000000000000000000000000000000000000000000000000000 TO 256000000000000000000000000000000000000000000000000000000 | ± 800000000000000000000000000000000000000.0 | 3064991081731777716716694054300618367237478244367204352 M TO 6129982163463555433433388108601236734474956488734408704 M | ± 0°00'00"
256000000000000000000000000000000000000000000000000000000 TO 512000000000000000000000000000000000000000000000000000000 | ± 1250000000000000000000000000000000000000.0 | 6129982163463555433433388108601236734474956488734408704 M TO 12259964326927110866866776217202473468949912977468817408 M | ± 0°00'00"
512000000000000000000000000000000000000000000000000000000 TO 1000000000000000000000000000000000000000000000000000000000 | ± 2000000000000000000000000000000000000000.0 | 12259964326927110866866776217202473468949912977468817408 M TO 24519928653854221733733552434404946937899825954937634816 M | ± 0°00'